LAUNDERING INSTRUCTIONS – FUSION BEDPADS

WHEN RECEIVING ITEMS
- It is advised to always wash items upon reception
- Pre-wash with your regular soil to ensure any residual colour/dyes are eliminated
- To avoid pilling, we recommend washing these items separately from your terry items

DO NOT OVERBLEACH!
- Too much bleach may cause premature barrier deterioration. When using chlorine bleach, an anti-chlor must be used to prevent bleach carry-over.
- We do not recommend the use of softener.
- Use of oxygenated/peroxide bleach is recommended.
- Do not pre-soak products in bleach.

DO NOT OVERLOAD!
- Load equipment to 80% soiled weight

DO NOT OVERDRY!
- Excessive drying temperature may cause deterioration and excessive shrinkage of fabrics.
- **We recommend reviewing your drying times, as the Fusion bedpad surface is 100% polyester and will need reduced drying times compared to your standard cotton blend bedpads.**
- Set drying temperature at 65 C (150 F), maximum 90 C (200 F). 3% to 5% humidity should remain in the product after drying. Drying time may vary according to the type and capacity of the equipment.
- Allow a cool down of at least 5 to 10 minutes after drying cycle is completed to control wrinkles and increase fabric life.
- IMPORTANT - DO NOT leave goods in dryer or hamper! As soon as they are cool, fold and store. As with any items, spontaneous combustion can occur if improperly handled.

RECOMMENDED FORMULAS for 50 lb (22kg) & 100 lb (45kg)

Step	Time (minutes)	Temp.	Level	Chemicals. (22kg)	Chemicals (45 kg)	pH	Titrates (ppm)
Flush	2	37C/100F	High				
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Suds	6-8	50C/120F	Low	2-4 oz Alkali 2-4 oz detergent	4-8 oz Alkali 4-8 oz detergent	10.8-11.2	400-700ppm
Flush	2	50C/120F	High				
Bleach	8	50C/120F	Low	1-2 oz (60-118ml) 10% bleach ¼ - ½ QT(0.25-0.5l) 1% bleach	2-3 oz (60-118ml) 10% bleach 1/2-1QT(0.25-0.5l) 1%bleach		
Rinse	2	50C/120F	High				
Rinse	2	45C/110F	High				
Rinse	2	37C/100F	High				
Sour	4	37C/100F	Low	1-2 oz sour	2-4 oz sour	6.5-7.0	10-30ppm
Extract	5-6						